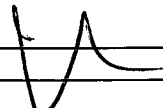


Date: Monday, 06/04/2009 9:20:20 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D412-742-013
<b>Job Number</b> : 46929	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : D412742013
<b>This Issue</b> : 06/04/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : DSI 9441
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : SKIDTUBES	<b>Drawing Revision</b> :
<b>Previous Run</b> : 00015	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 13/04/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

2.0	D412742013	Float Skidtube Installation
-----	------------	-----------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Float Skidtube Installation

mf 09-04-08

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D412-742-013 B41683

REMOVE BOLTS :

4 X AN4C46A B101467 ✓

RETURN TO STOCK

ADJUST ACCPAC

ADD BOLTS:

4 X AN4C47A B 11/1/76

PER DSI9441 REV.A

Cg/7/80

Date: Monday, 06/04/2009 9:20:20 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-742-013

Job Number: 46929

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

AN4C47A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
BOLT 10/11/09

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
REPACKAGE USING NEW B/N  
NEW LABELS @ CHG 006 REQUIRED  
DSI9441 ALSO REQUIRED TO ADD TO PAPERWORK

6.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

Job Completion



MF 09-04-08

<b>DART</b>			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D412-742-013	CHG	CHG005
DESC.	Float Skidtube	STC	SR01583SE
LOT	B41683	STC	SH05-37
MODEL	205/210/212/412/AB412	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. D AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 3.

REF. FAA STC: SR01583SE  
REF. CANADIAN STC: SH05-37  
REF. EASA STC: EASA.IM.R.S.01126

46929

## INSTRUCTIONS:

- 1) FOR D412-742-011/-013 SKIDTUBES @ CHANGE 006 AND SUBSEQUENT, UPDATE THE PARTS LIST TO MODIFY THE BOLT USED TO ATTACH THE GHW LUG AS FOLLOWS:

### 5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List 32.15 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

ITEM	Qty -011	Qty -041	Qty -015	PART NUMBER	DESCRIPTION
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION
	1	X		D412-742-041	FLOAT SKIDTUBE
	1		X	D412-742-015	ELECTRIC STEP KIT

IS:

63	4			AN4C47A	BOLT
----	---	--	--	---------	------

WAS:

63	4			AN4C46A	BOLT
----	---	--	--	---------	------

REFERENCE ONLY

### 5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List 32.16 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

ITEM	Qty -013	Qty 043	PART NUMBER	DESCRIPTION
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE

IS:

63	4		AN4C47A	BOLT
----	---	--	---------	------

WAS:

63	4		AN4C46A	BOLT
----	---	--	---------	------

A	NEW ISSUE	AJS	08.12.19
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9441	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BOLT CHANGE	NTS
DATE	08.12.19	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

Date: Monday, 06/04/2009 9:09:44 AM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 41683	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 10366	<b>DWG Name</b>	: FLOAT SKIDTUBE
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412742013
<b>Complete Date</b>	: 20/03/2009 8:55:11	<b>DWG Number</b>	: N/A
		<b>Rev.</b>	: D

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
10/09/2008	1	1

<b>2.0 D412742043-Replacement Float Skidtube</b>	<b>SUB-Component</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
20/03/2009	LACE01: Lacelle, Linda		1.000	\$3092.43	41683A	
<b>Subtotal:</b>	CTD:	0		\$3092.43		

<b>4.0 D2571-Saddle, Fwd Out 205</b>	<b>INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
24/02/2009	SAUV02: Sauve, Amy	D2571	1.000	\$401.73	42359	1
<b>Subtotal:</b>	QTD:	0	CTD:	1	\$401.73	

<b>5.0 D2572-Saddle, Fwd In 205</b>	<b>INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
24/02/2009	SAUV02: Sauve, Amy	D2572	1.000	\$309.57	42360	1
<b>Subtotal:</b>	QTD:	0	CTD:	1	\$309.57	

<b>6.0 D2573-Saddle, Aft Out 205</b>	<b>INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
24/02/2009	SAUV02: Sauve, Amy	D2573	1.000	\$399.26	41705	1
<b>Subtotal:</b>	QTD:	0	CTD:	1	\$399.26	

<b>7.0 D2574-Saddle, Aft In 205</b>	<b>INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
24/02/2009	SAUV02: Sauve, Amy	D2574	1.000	\$334.37	41590	1
<b>Subtotal:</b>	QTD:	0	CTD:	1	\$334.37	

<b>8.0 D2876-Saddle Spacer</b>	<b>INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
24/02/2009	SAUV02: Sauve, Amy	D2876	2.000	\$3.78	38662	2
<b>Subtotal:</b>	QTD:	0	CTD:	2	\$3.78	

<b>9.0 D2877-Saddle Spacer</b>	<b>INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
24/02/2009	SAUV02: Sauve, Amy	D2877	2.000	\$6.32	39125	2
<b>Subtotal:</b>	QTD:	0	CTD:	2	\$6.32	

<b>10.0 D34031-Bushing</b>	<b>INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
24/02/2009	SAUV02: Sauve, Amy	D34031	16.000	\$199.37	41709	16
<b>Subtotal:</b>	QTD:	0	CTD:	16	\$199.37	

<b>11.0 D2747-Set Screw</b>	<b>INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	<b>Lot #</b>	<b>Qty.</b>
24/02/2009	SAUV02: Sauve, Amy	D2747	4.000	\$3.03	41599	4
<b>Subtotal:</b>	QTD:	0	CTD:	4	\$3.03	

Date: Monday, 06/04/2009 9:09:44 AM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 41683	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 10366	<b>DWG Name</b>	: FLOAT SKIDTUBE
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412742013
<b>Complete Date</b>	: 20/03/2009 8:55:11	<b>DWG Number</b>	: N/A
		<b>Rev.</b>	: D

<b>12.0 D35331-Set Screw INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D35331	2.000		\$0.38	Lot # 41606 Qty. 2
<b>Subtotal:</b>		QTD:	0	CTD:	2	\$0.38

<b>13.0 AN4C6A-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	AN4C6A	16.000		\$8.72	Lot # 109147 Qty. 16
<b>Subtotal:</b>		QTD:	0	CTD:	16	\$8.72

<b>14.0 AN4C52A-BOLT INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	AN4C52A	8.000		\$98.77	Lot # 105423 Qty. 8
<b>Subtotal:</b>		QTD:	0	CTD:	8	\$98.77

<b>15.0 AN6C12A-BOLT INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	AN6C12A	8.000		\$49.03	Lot # 104289 Qty. 8
<b>Subtotal:</b>		QTD:	0	CTD:	8	\$49.03

<b>16.0 D36723-Phenolic Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D36723	32.000		\$9.16	Lot # 41775 Qty. 32
<b>Subtotal:</b>		QTD:	0	CTD:	32	\$9.16

<b>17.0 AN960C416L-WASHER INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	AN960C416L	32.000		\$3.98	Lot # 110139 Qty. 32
<b>Subtotal:</b>		QTD:	0	CTD:	32	\$3.98

<b>18.0 D36729-Phenolic Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D36729	8.000		\$2.17	Lot # 35523 Qty. 8
<b>Subtotal:</b>		QTD:	0	CTD:	8	\$2.17

<b>19.0 AN960C616L-WASHER INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	AN960C616L	8.000		\$1.45	Lot # 108672 Qty. 8
<b>Subtotal:</b>		QTD:	0	CTD:	8	\$1.45

<b>20.0 D367211-Phenolic Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D367211	16.000		\$4.35	Lot # 35524 Qty. 16
<b>Subtotal:</b>		QTD:	0	CTD:	16	\$4.35

Date: Monday, 06/04/2009 9:09:44 AM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 41683	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 10366	<b>DWG Name</b>	: FLOAT SKIDTUBE
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412742013
<b>Complete Date</b>	: 20/03/2009 8:55:11	<b>DWG Number</b>	: N/A
		<b>Rev.</b>	: D

<b>22.0 AN4C7A-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	AN4C7A	4.000		\$2.57	Lot # 108119 Qty. 4
<b>Subtotal:</b>		QTD: 0	CTD: 4		\$2.57	

<b>23.0 D34033-Bushing INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D34033	8.000		\$77.25	Lot # 41710 Qty. 8
<b>Subtotal:</b>		QTD: 0	CTD: 8		\$77.25	

<b>24.0 D3405041-Lug Assembly INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D3405041	1.000		\$87.52	Lot # 41763 Qty. 1
<b>Subtotal:</b>		QTD: 0	CTD: 1		\$87.52	

<b>25.0 D3405043-Lug Assembly INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D3405043	1.000		\$66.89	Lot # 41764 Qty. 1
<b>Subtotal:</b>		QTD: 0	CTD: 1		\$66.89	

<b>26.0 AN4C46A-BOLT INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	AN4C46A	4.000		\$57.31	Lot # 101467 Qty. 4
<b>Subtotal:</b>		QTD: 0	CTD: 4		\$57.31	

<b>28.0 D3407041-Tow Ring INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D3407041	1.000		\$82.58	Lot # 40529 Qty. 1
<b>Subtotal:</b>		QTD: 0	CTD: 1		\$82.58	

<b>29.0 D34173-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/03/2009	LACE01: Lacelle, Linda	D34173	2.000		\$12.53	Lot # 42176 Qty. 2
<b>Subtotal:</b>		QTD: 2	CTD: 0		\$12.53	

<b>30.0 D34561-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	D34561	1.000		\$0.23	Lot # 43002 Qty. 1
<b>Subtotal:</b>		QTD: 0	CTD: 1		\$0.23	

<b>31.0 AN3C37A-BOLT INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
24/02/2009	SAUV02: Sauve, Amy	AN3C37A	1.000		\$5.91	Lot # 110890 Qty. 1
<b>Subtotal:</b>		QTD: 0	CTD: 1		\$5.91	

Date: Monday, 06/04/2009 9:09:45 AM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b> : 41683		<b>Customer</b> : Dart Helicopters Services	
<b>Estimate Number</b> : 10366		<b>DWG Name</b> : FLOAT SKIDTUBE	
<b>Purchase Order #</b> :		<b>Part Number</b> : D412742013	
<b>Complete Date</b> : 20/03/2009 8:55:11		<b>DWG Number</b> : N/A <b>Rev.</b> : D	

<b>32.0 AN3C40A-BOLT INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
24/02/2009	SAUV02: Sauve, Amy	AN3C40A	1.000	\$24.24	Lot # 106176 Qty. 1
<b>Subtotal:</b>			QTD: 0 CTD: 1	\$24.24	

<b>33.0 AN3C41A-BOLT INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
24/02/2009	SAUV02: Sauve, Amy	AN3C41A	1.000	\$12.07	Lot # 108084 Qty. 1
<b>Subtotal:</b>			QTD: 0 CTD: 1	\$12.07	

<b>34.0 AN3C42A-BOLT INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
24/02/2009	SAUV02: Sauve, Amy	AN3C42A	1.000	\$7.94	Lot # 106169 Qty. 1
<b>Subtotal:</b>			QTD: 0 CTD: 1	\$7.94	

<b>35.0 AN3C43A-BOLT INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
24/02/2009	SAUV02: Sauve, Amy	AN3C43A	4.000	\$79.34	Lot # 106228 Qty. 4
<b>Subtotal:</b>			QTD: 0 CTD: 4	\$79.34	

<b>36.0 AN3C46A-BOLT INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
24/02/2009	SAUV02: Sauve, Amy	AN3C46A	5.000	\$44.38	Lot # 106169 Qty. 5
<b>Subtotal:</b>			QTD: 0 CTD: 5	\$44.38	

<b>37.0 AN960C10L-washer INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
20/03/2009	LACE01: Lacelle, Linda	AN960C10L	3.000	\$0.16	Lot # 110023 Qty. 3
<b>Subtotal:</b>			QTD: 3 CTD: 0	\$0.16	

<b>38.0 MS210433-Nut INVENTORY ITEM</b>					
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
24/02/2009	SAUV02: Sauve, Amy	MS210433	13.000	\$16.10	Lot # 110153 Qty. 13
<b>Subtotal:</b>			QTD: 0 CTD: 13	\$16.10	

		<b>TIME</b>	<b>COST</b>
Machine Time:		0.00	\$0.00
Labor:		0.00	\$0.00
Sub-contract (external Op.):			\$0.00
INVENTORY ITEM:			\$2412.46
SUB-COMPONENT (SUB-JOB):			\$3092.43
<b>Total:</b>			\$5504.89
COST PER UNIT:		\$5504.89	